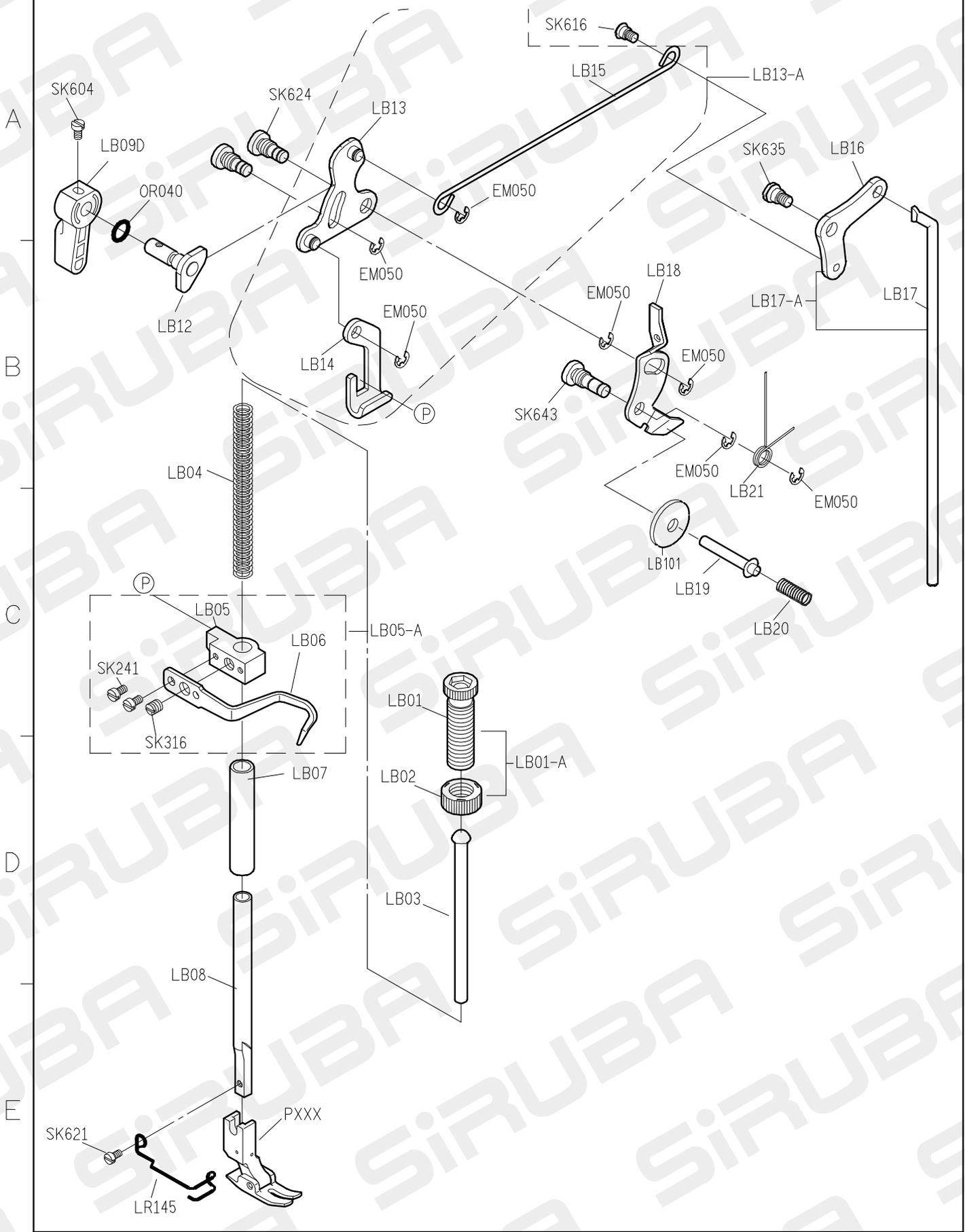


L818D基本型規格件表 / CONVERSION CHART

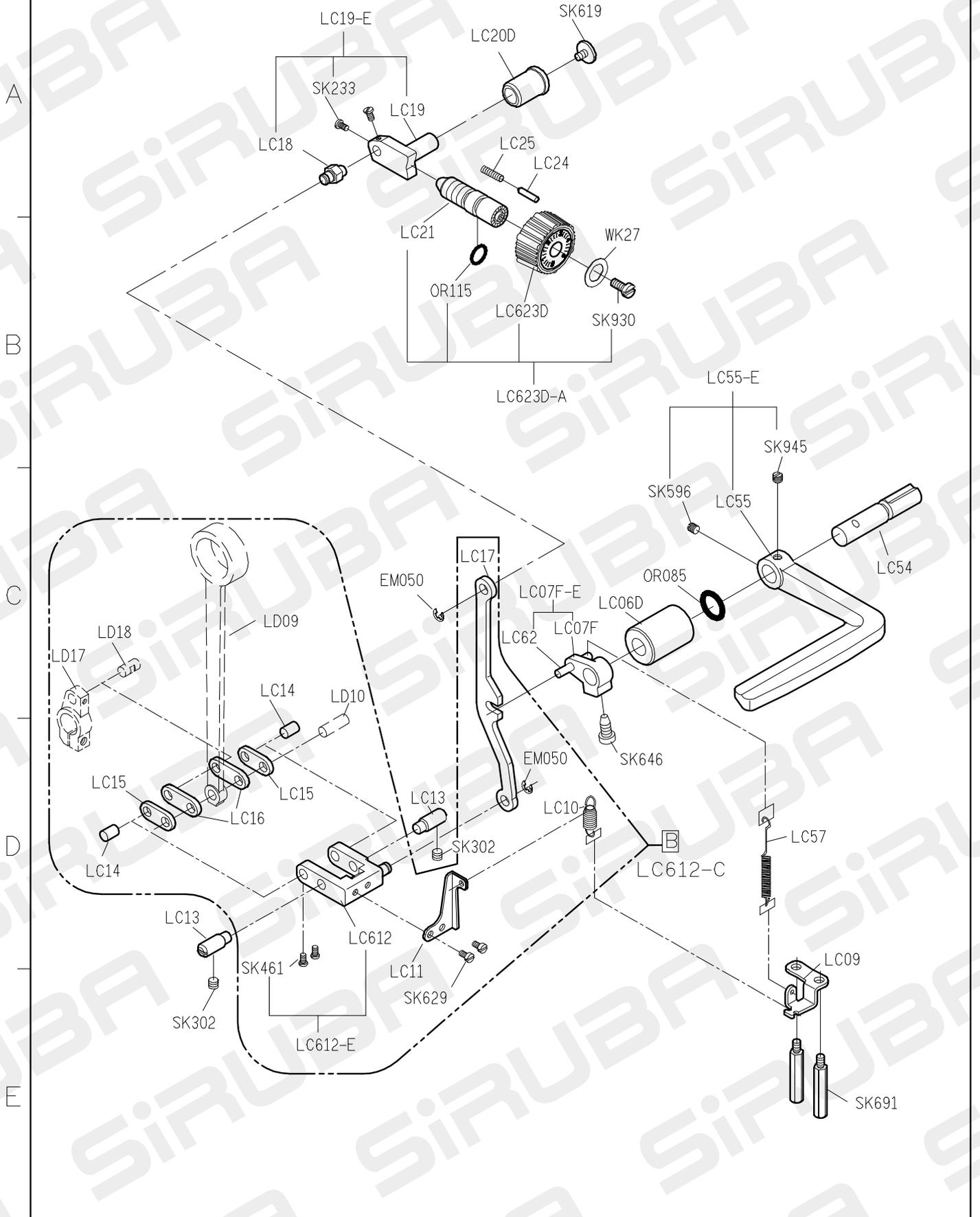
MODEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE
機 型	規 格	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號
L818D-L1	薄布料	E701	D701	P721	G111C	G201C	G303	DAX1#9
L818D-M1	薄至中厚布料	E704	D701	P701	G111C	G201C	G301	DBX1#14
L818D-HM1		E704D	D702					
L818D-M1A		E704D	D702					
L818D-H1	中厚至厚布料	E711	D711	P711	G112C	G201C	G301	DBX1#21
L818D-H1A		E711D	D711D	P711D				
L818D-H1C		E711D	D711D	P711D				



# L818D PARTS LIST FOR LB GROUP P.1

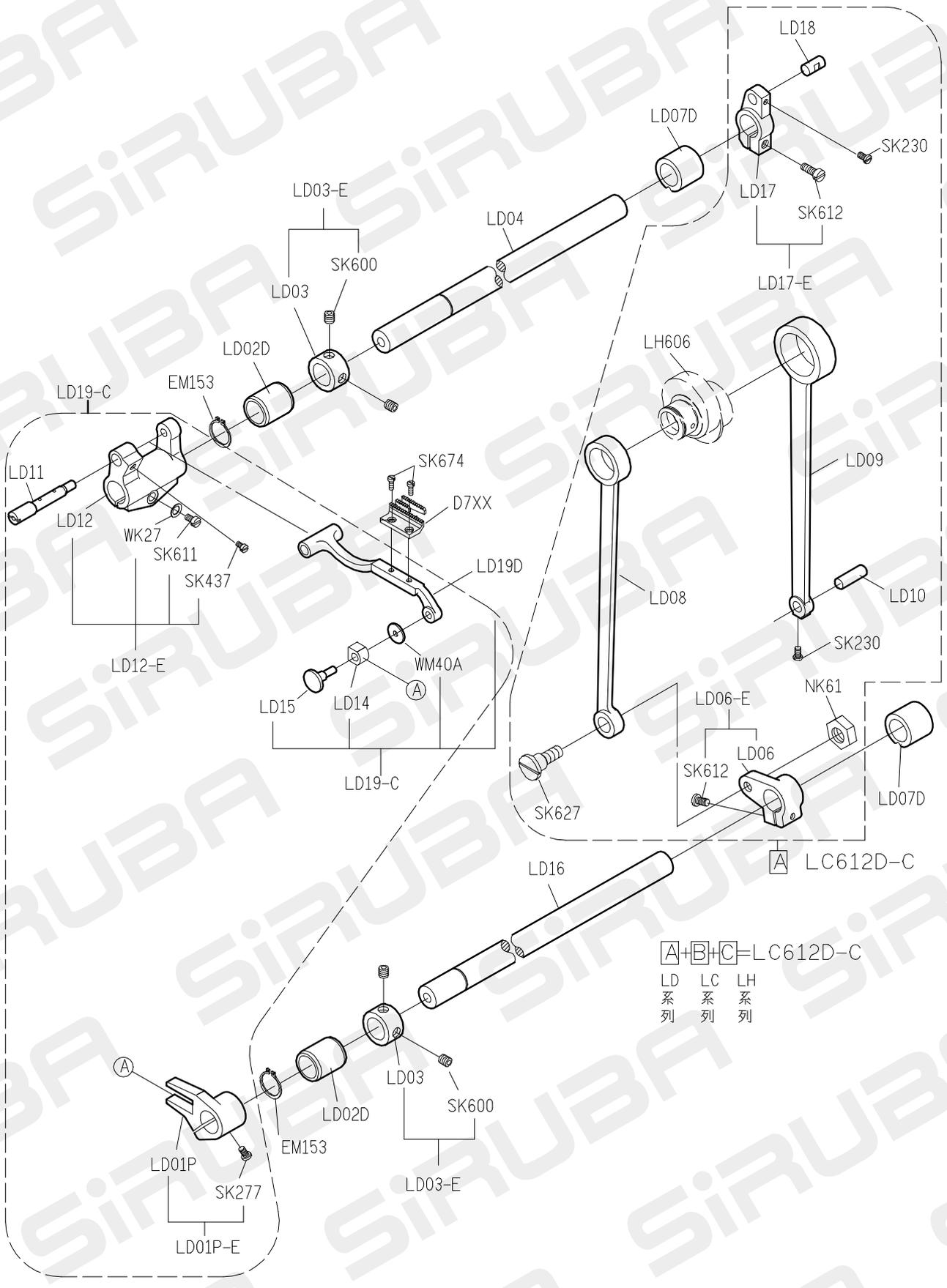


# L818D PARTS LIST FOR LC GROUP P.1



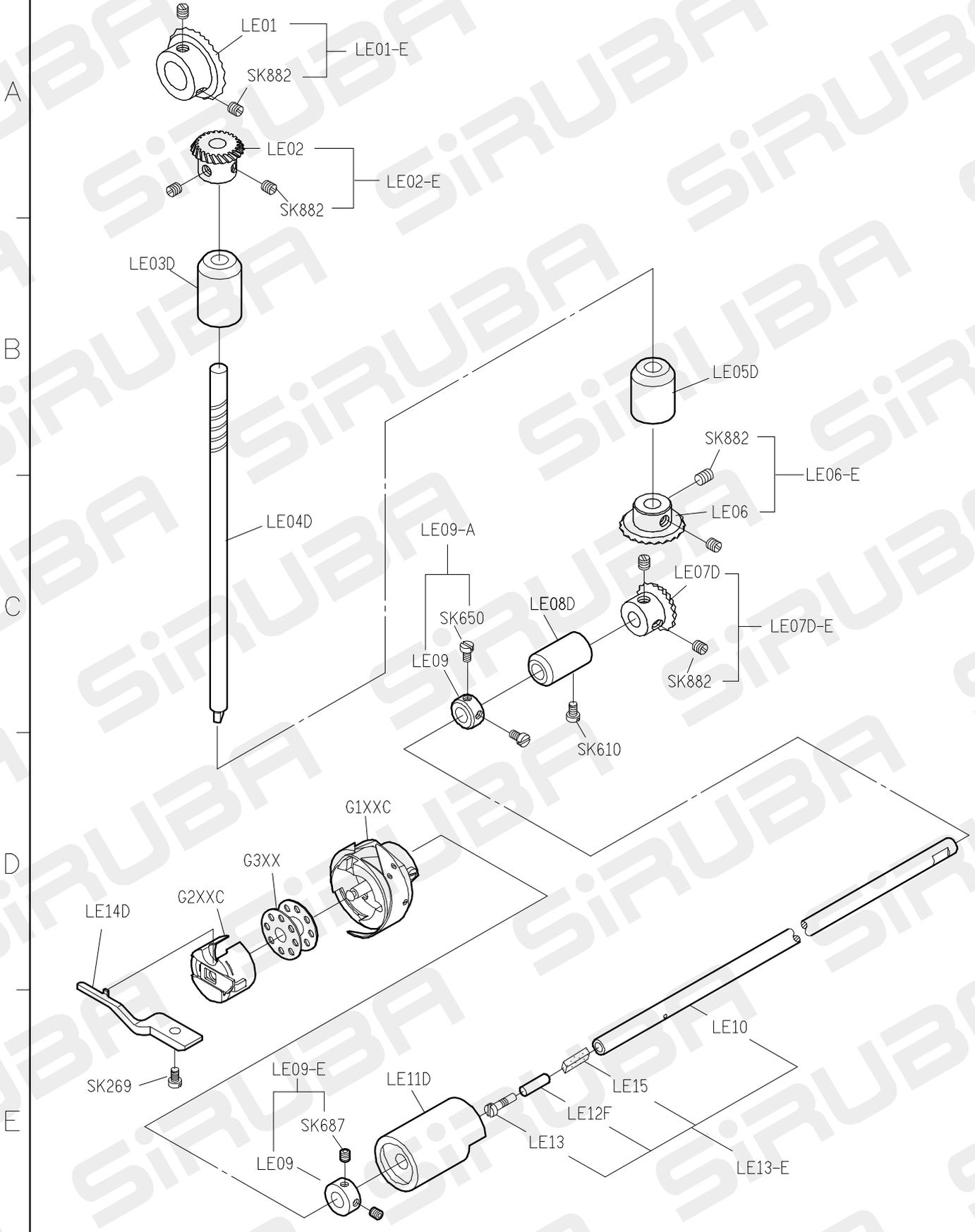
# L818D PARTS LIST FOR LD GROUP P.1

A  
B  
C  
D  
E

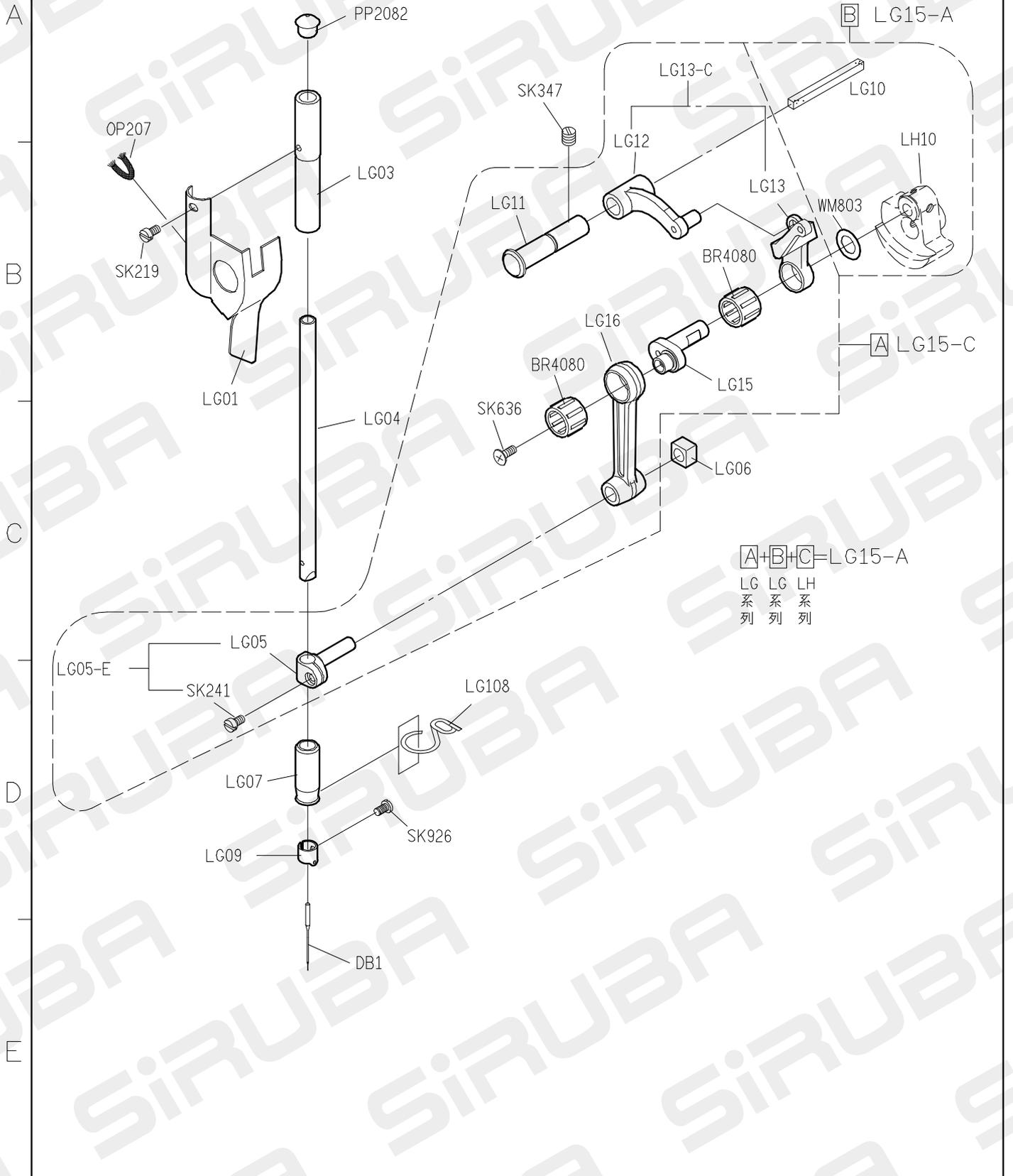


$\boxed{A} + \boxed{B} + \boxed{C} = LC612D-C$   
 LD LC LH  
 系 系 系  
 列 列 列

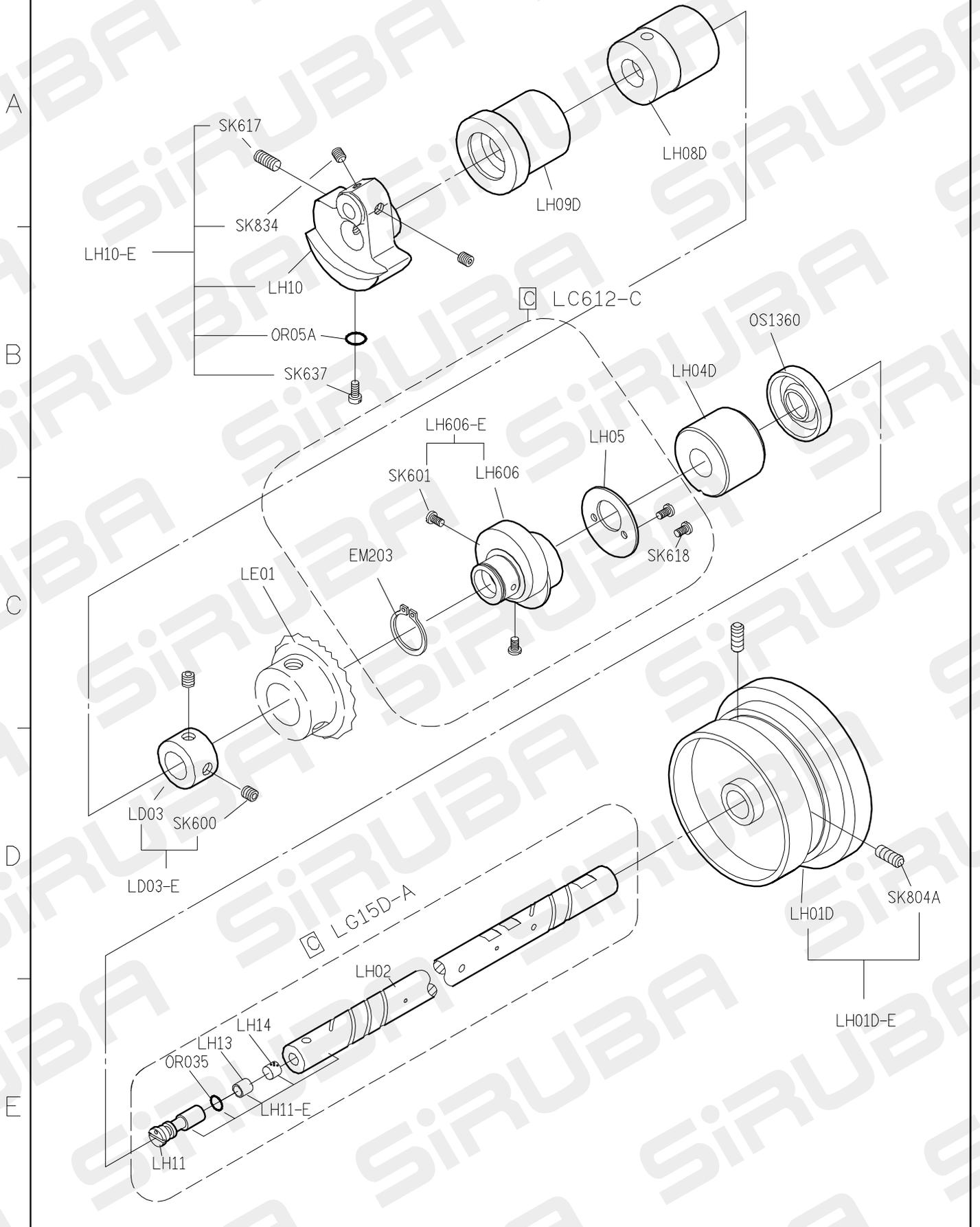
# L818D PARTS LIST FOR LE GROUP P.1



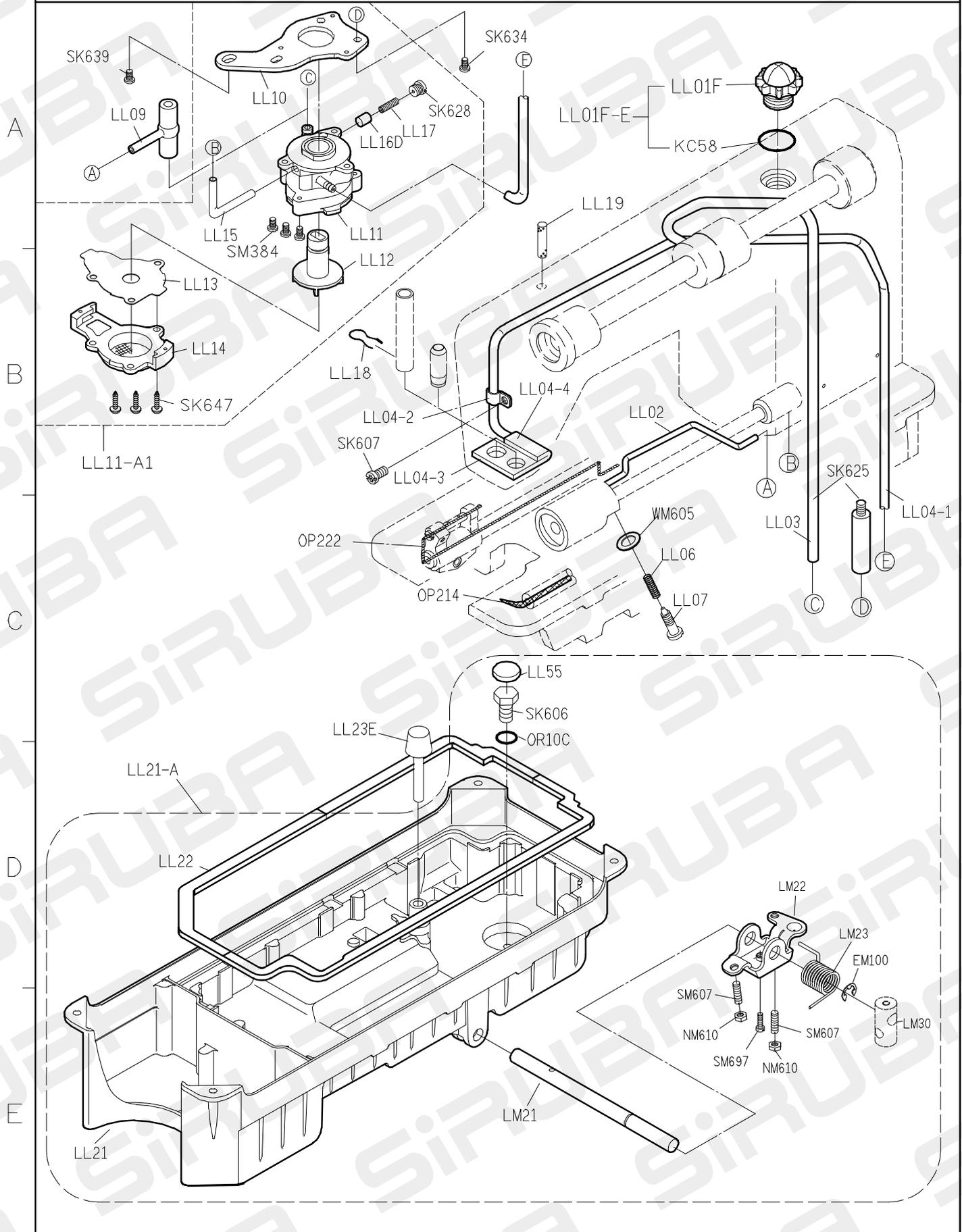
# L818D PARTS LIST FOR LG GROUP P.1



# L818D PARTS LIST FOR LH GROUP P.1



# L818D PARTS LIST FOR LL GROUP P.1



# L818D PARTS LIST FOR LM GROUP P.1

LM01H-A

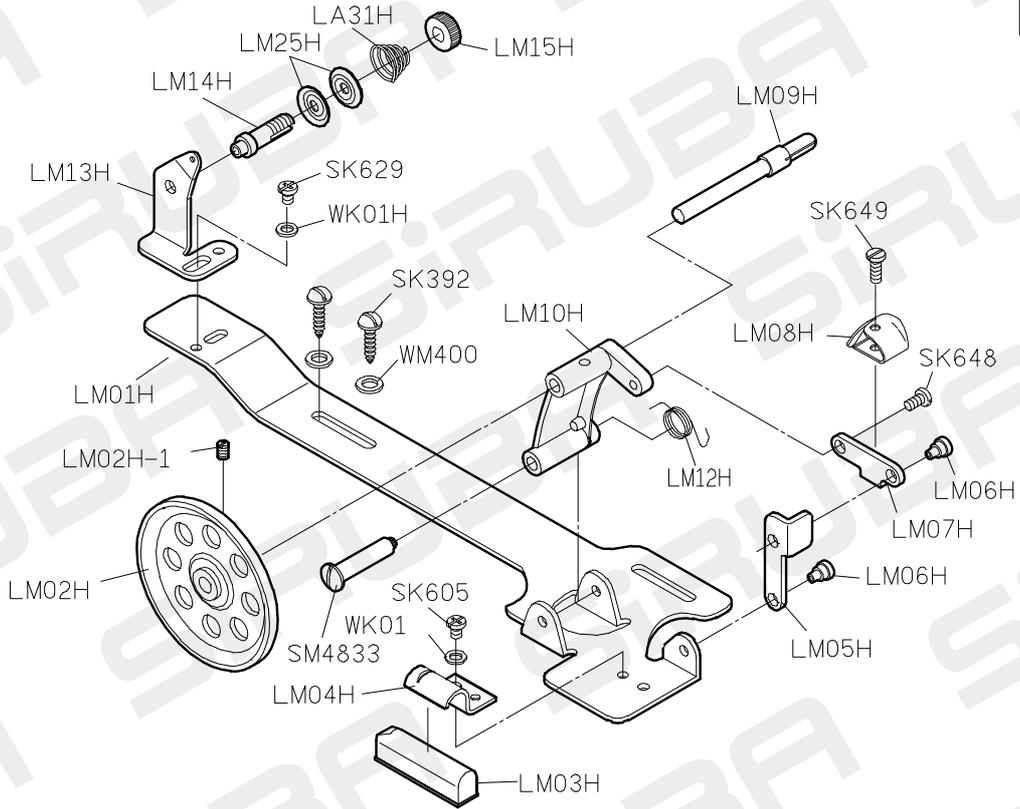
A

B

C

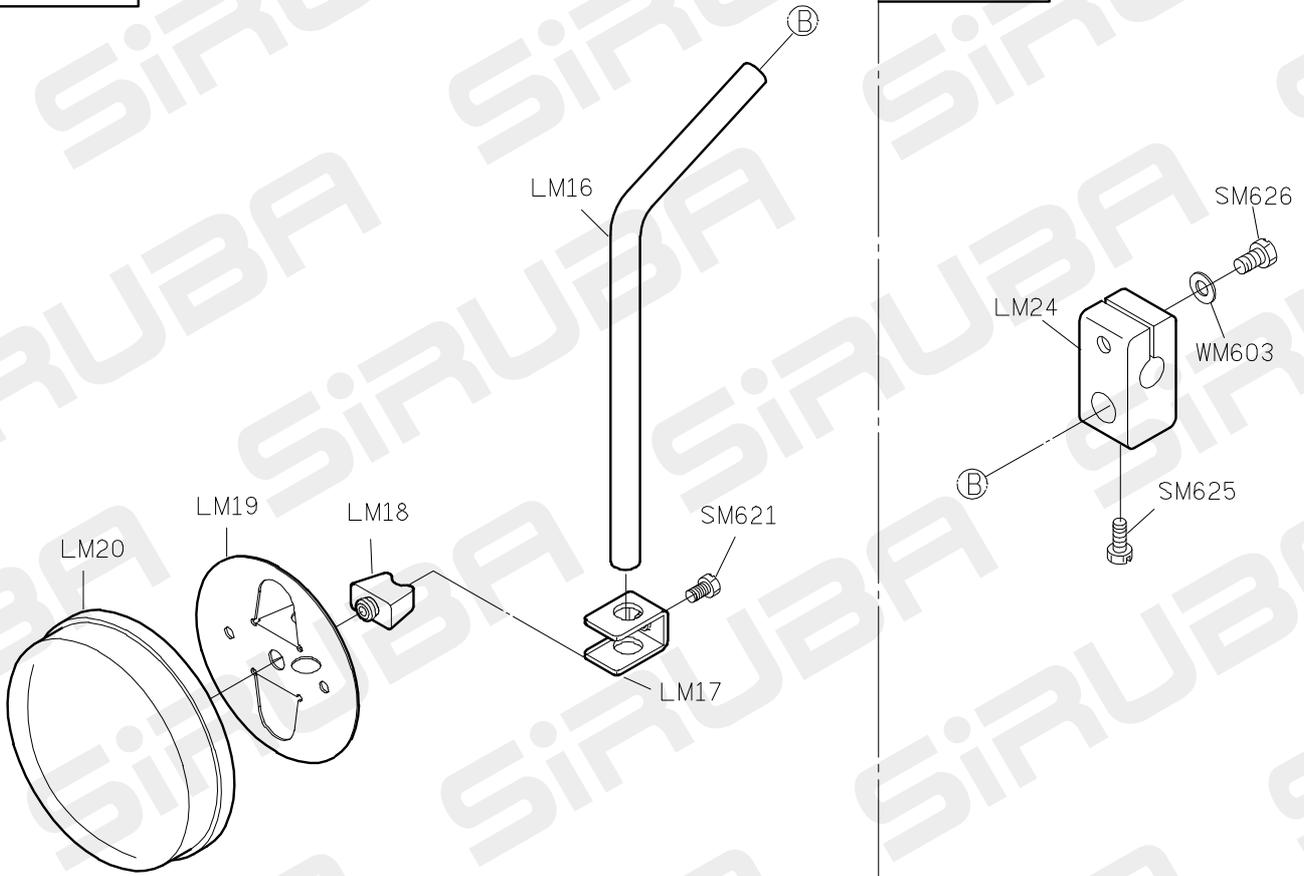
D

E

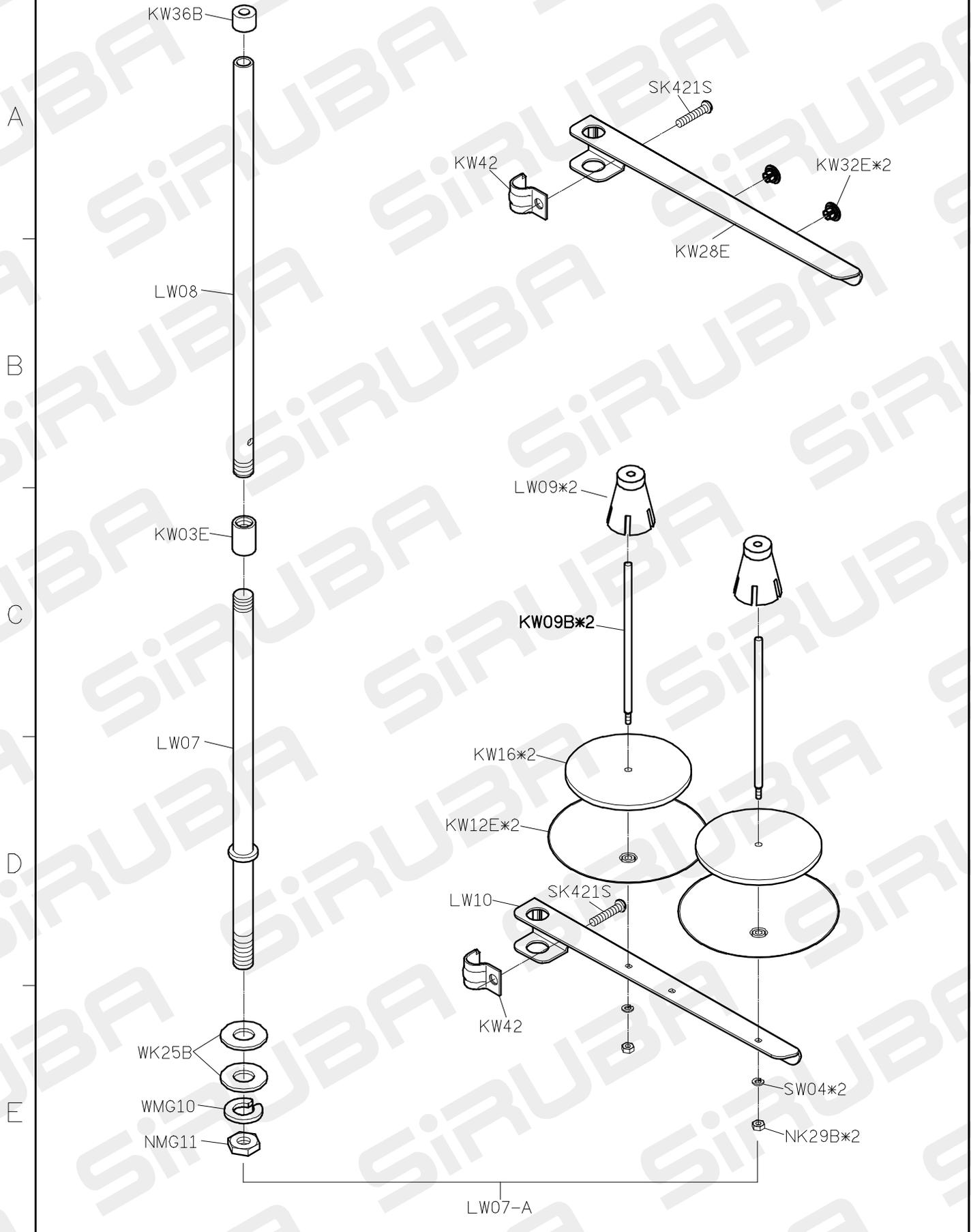


LM20-A

LM24-E



# L818D PARTS LIST FOR LW GROUP P.1



FOR ALL L818D

2

3

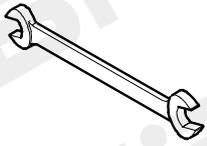
4

5

09.11.30

# L818D PARTS LIST FOR LY GROUP P.1

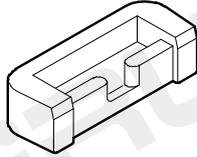
LY01



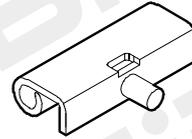
LY02D



YM04\*2



LY05\*2

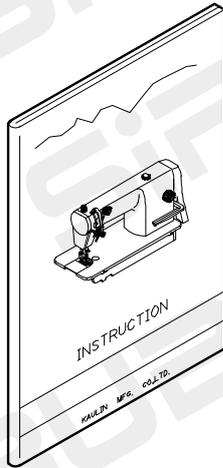


YM102\*2



A

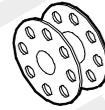
LY36D



LY37-A



G3XX\*2



B

C

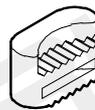
針\*2



LY38



YM103\*2

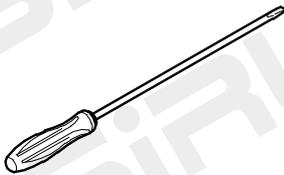


KZ03\*1

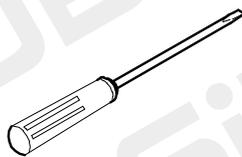


D

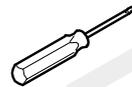
LY33



LY34



LY35



KY201



E

1

2

3

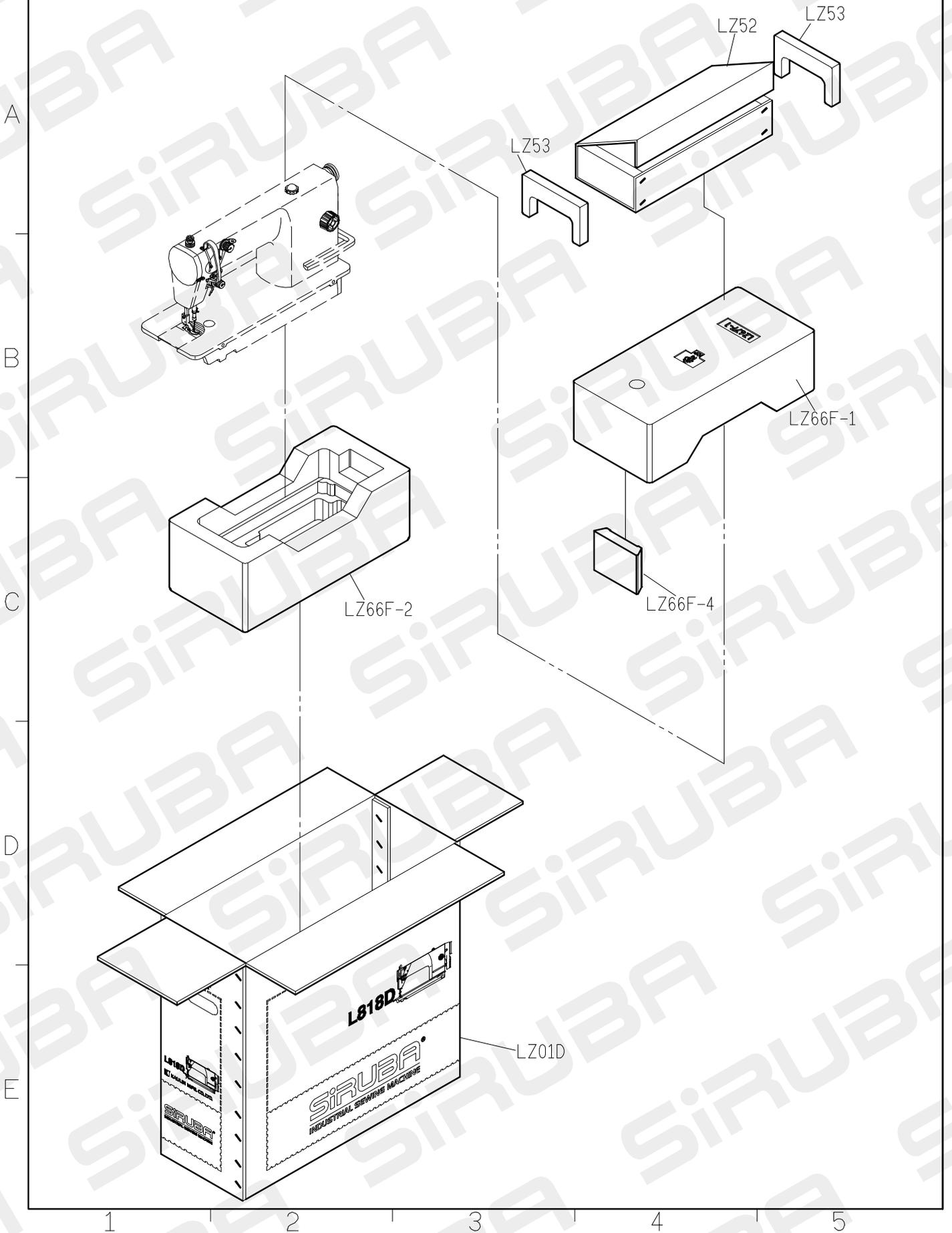
4

5

FOR L818D

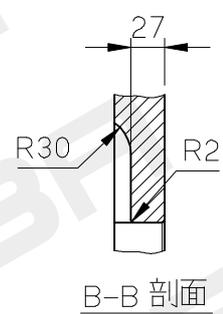
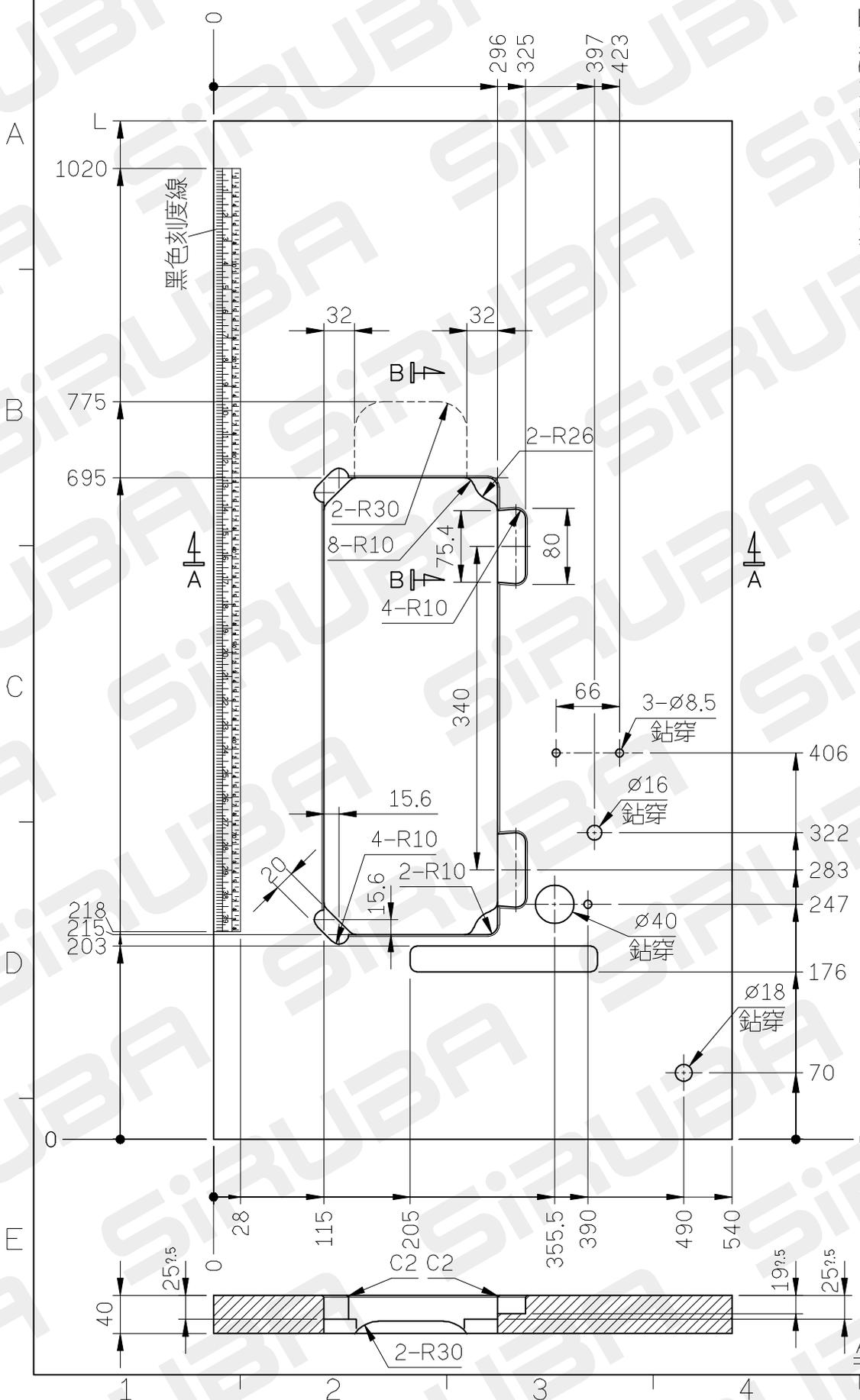
09.11.30

L818D PARTS LIST FOR LZ GROUP P.1



# TABLE CUT-OUT OF L818D-T2

單針高速平縫下乘式車板圖  
 TABLE CUT-OUT SEMI-SUBMERGED  
 單位/UNIT:mm  
 所有尺寸公差/DIFFERENCE:±2  
 L818-T2-1070 長度(L):1070/重量:10kg±5%  
 L818-T2 長度(L):1200/重量:11.4kg±5%  
 全封邊灰格紋光塑面台板



# TABLE CUT-OUT OF L818D-T3

單針高速平縫下乘式車板圖  
 TABLE CUT-OUT SEMI-SUBMERGED  
 單位/UNIT:mm  
 FOR MOTOR:L6000A  
 所有尺寸公差/DIFFERENCE:±2  
 L818-T3-1070 長度(L):1070/重量:10.5kg±5%  
 L818-T3 長度(L):1200/重量:11.5kg±5%  
 全封邊灰格紋光塑面台板

